

# Parts Manual

Mfg. No: 020795-00  
4,000 PSI Husqvarna Pressure Washer





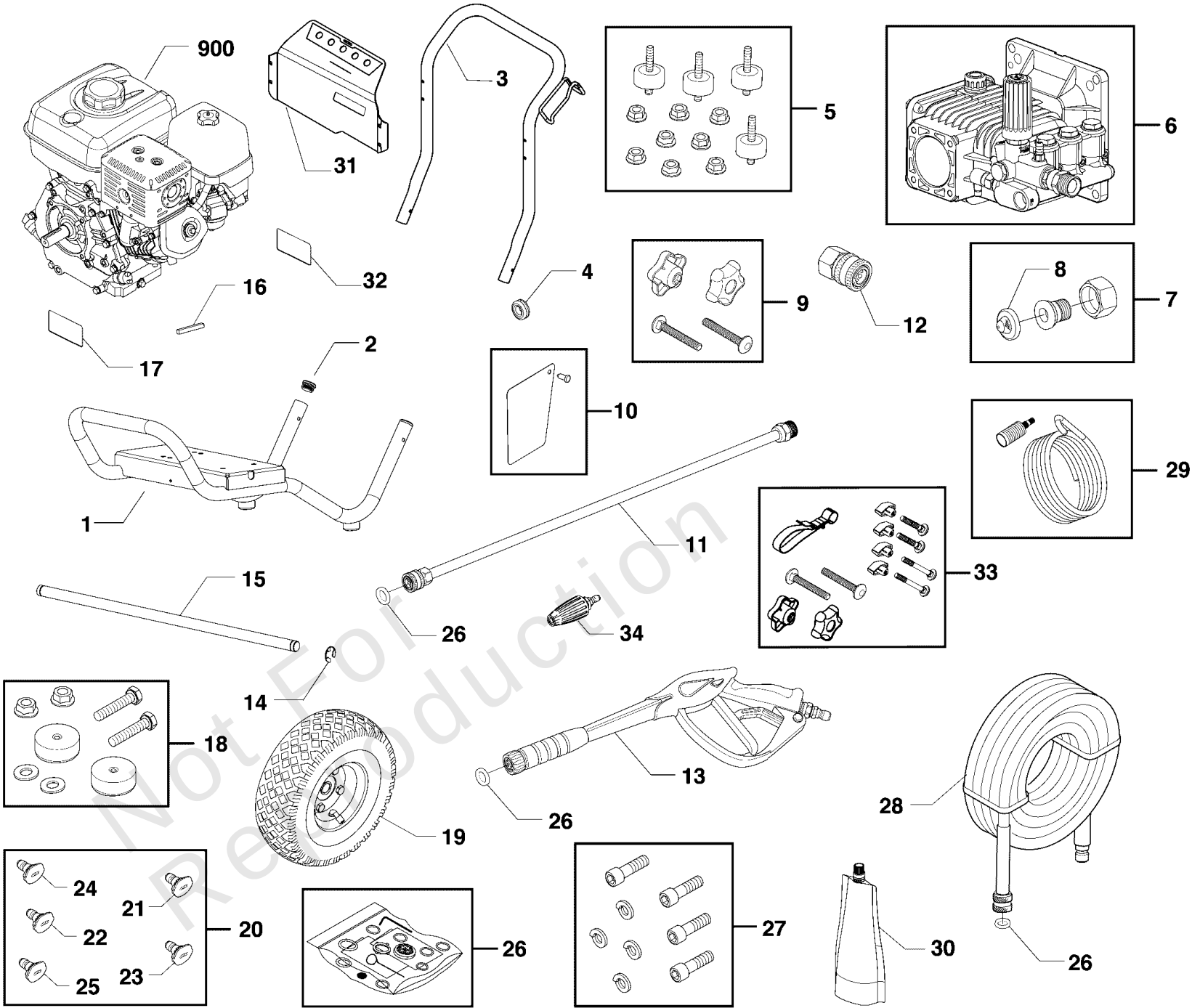
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**Main Unit**

Note: Unless noted otherwise, use the standard torque specifications

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## Main Unit

| REF NO | PART NO   | QTY | DESCRIPTION                                                                                       |
|--------|-----------|-----|---------------------------------------------------------------------------------------------------|
| 1      | 84003358  | 1   | BASE<br>-(Includes Item 2)                                                                        |
| 2      | 189332GS  | 2   | PLUG, Hole                                                                                        |
| 3      | 84007272  | 1   | HANDLE                                                                                            |
| 4      | 30809GS   | 1   | GROMMET                                                                                           |
| 5      | 195294GS  | 1   | KIT, Hardware, Engine Mounting                                                                    |
| 6      | 316370GS  | 1   | PUMP                                                                                              |
| 7      | 199310GS  | 1   | KIT, Connector, Hose, Garden                                                                      |
| 8      | B2384GS   | 1   | FILTER, Garden Hose                                                                               |
| 9      | 771929    | 1   | KIT-HARDWARE, HANDLE                                                                              |
| 10     | 84002531  | 1   | KIT-TAG, WARNING                                                                                  |
| 11     | 207785GS  | 1   | EXTENSION, QC                                                                                     |
| 12     | 703824    | 1   | FITTING                                                                                           |
| 13     | 84003062  | 1   | GUN                                                                                               |
| 14     | 703977    | 2   | E-RING                                                                                            |
| 15     | 191267RGS | 1   | AXLE, 5/8"                                                                                        |
| 16     | 705753    | 1   | KEY, 1/4 X 2, Square                                                                              |
| 17     | 705851    | 1   | DECAL-Warning Spark                                                                               |
| 18     | 192310GS  | 1   | KIT, Vibration Mount                                                                              |
| 19     | 312774GS  | 2   | WHEEL                                                                                             |
| 20     | 317351GS  | 1   | KIT-QC NOZZLES                                                                                    |
| 21     | 195983FGS | 1   | NOZZLE-QC YELLOW                                                                                  |
| 22     | 195983EGS | 1   | NOZZLE-QC RED                                                                                     |
| 23     | 195983HGS | 1   | NOZZLE-QC WHITE                                                                                   |
| 24     | 195983GGS | 1   | NOZZLE-QC GREEN                                                                                   |
| 25     | 198841GS  | 1   | NOZZLE, QC, Black                                                                                 |
| 26     | 705001    | 1   | KIT-O-RING                                                                                        |
| 27     | 192132GS  | 1   | KIT, Hardware, Pump Mounting                                                                      |
| 28     | 84003061  | 1   | HOSE                                                                                              |
| 29     | 192796GS  | 1   | KIT, Chem Hose & Filter                                                                           |
| 30     | 100005    | 1   | OIL-4 CYCLE 30W 18OZ.                                                                             |
| 31     | 84007273  | 1   | BILLBOARD                                                                                         |
| 32     | 84007274  | 1   | DECAL                                                                                             |
| 33     | 84007495  | 1   | KIT, Accessories                                                                                  |
| 34     | 316730GS  | 1   | TURBO,W/1/4 QC                                                                                    |
| 900    | -----     | 1   | *ENGINE, GX390, HS, BS,50, HONDA                                                                  |
| --     | 6039      |     | PUMP SAVER<br>-(Optional Accessory - Not Included)                                                |
| --     | 6059      |     | PERFECT MIX MULTI-PURPOSE WASH<br>-(Optional Accessory - Not Included)                            |
| --     | 6160      |     | Project Pro® PerfectMix Concrete, Brick, And Tile Cleaner<br>-(Optional Accessory - Not Included) |
| --     | 6159      |     | Project Pro® PerfectMix Multi-Purpose And Vehicle Cleaner<br>-(Optional Accessory - Not Included) |

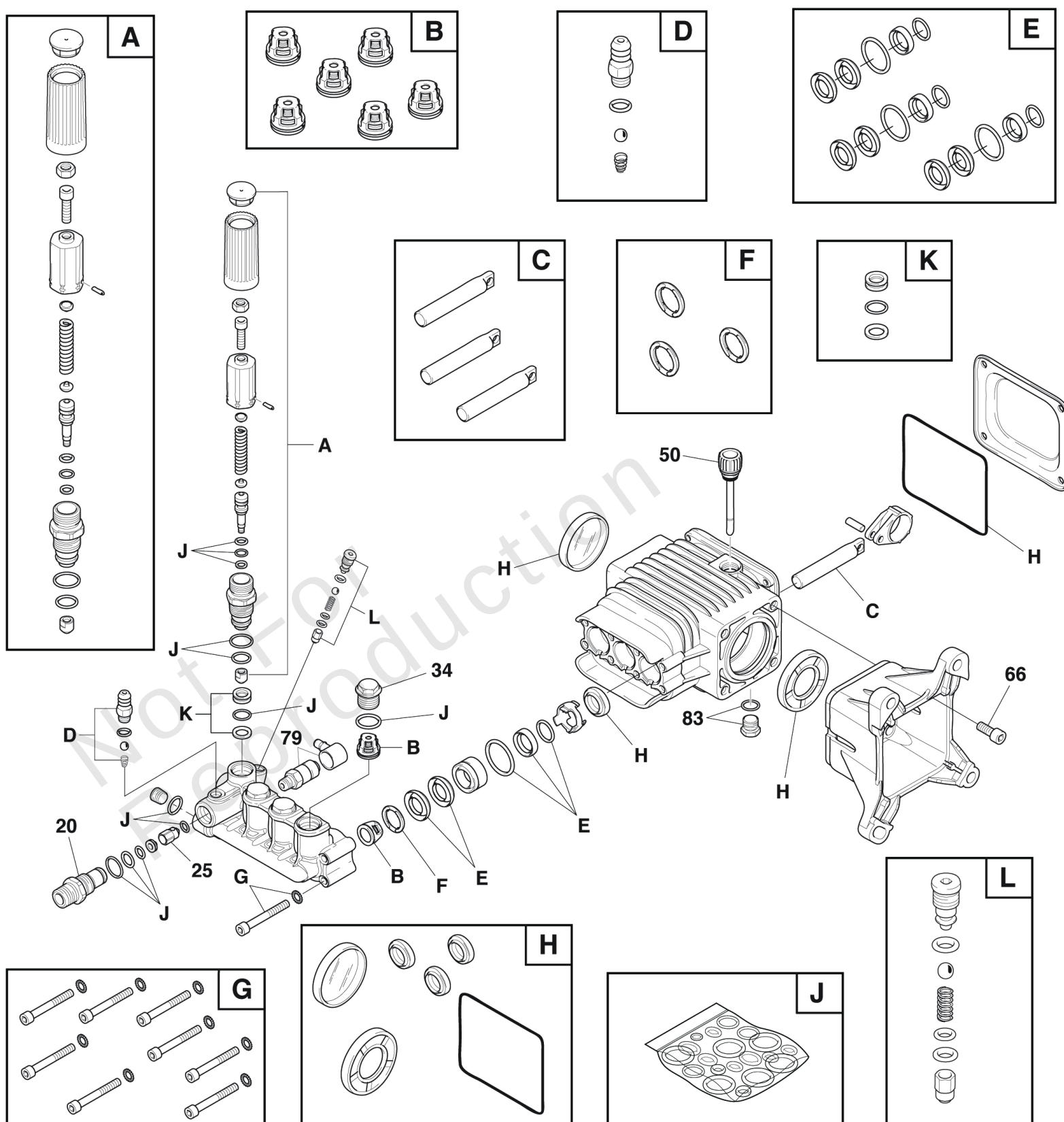
### Footnotes:

(Note:\* For parts and warranty contact American Honda Motor Company at 1-800-426-7701 or visit [www.honda-engines.com](http://www.honda-engines.com) for a dealer locator.)

***Pump (316370)***

Note: Unless noted otherwise, use the standard torque specifications

Mfg. No: 020795-00



## ***Pump (316370)***

| REF NO | PART NO  | QTY | DESCRIPTION                                                                        |
|--------|----------|-----|------------------------------------------------------------------------------------|
| 20     | 198851GS | 1   | INJECTOR, Detergent                                                                |
| 25     | 204860GS | 1   | JET                                                                                |
| 34     | 317334GS | 1   | PLUG                                                                               |
| 50     | 198849GS | 1   | DIPSTICK                                                                           |
| 66     | 198297GS | 4   | SCREW                                                                              |
| 79     | 208673GS | 1   | VALVE, Thermal Relief                                                              |
| 83     | 203034GS | 1   | PLUG-DRAIN                                                                         |
| A      | 198736GS | 1   | *KIT, Unloader                                                                     |
| B      | 317335GS | 1   | KIT-CHECK VALVE                                                                    |
| C      | 198844GS | 1   | *KIT, Piston                                                                       |
| D      | 192914GS | 1   | *KIT, Chemical Injector                                                            |
| E      | 198845GS | 1   | *KIT, Water Seal                                                                   |
| F      | 198848GS | 1   | *KIT, Support Ring                                                                 |
| G      | 198852GS | 1   | *KIT, Hardware                                                                     |
| H      | 198846GS | 1   | *KIT, Oil Seals                                                                    |
| J      | 198847GS | 1   | *KIT, O Ring                                                                       |
| K      | 202902GS | 1   | *KIT, Unloader Seat                                                                |
| L      | 202800GS | 1   | *KIT, Unloader                                                                     |
| --     | B2384GS  |     | FILTER, Garden Hose<br>-(Part Not Illustrated)                                     |
| --     | 6039     |     | PUMP SAVER<br>-(Optional Accessory)                                                |
| --     | 6059     |     | PERFECT MIX MULTI-PURPOSE WASH<br>-(Optional Accessory)                            |
| --     | 6160     |     | Project Pro® PerfectMix Concrete, Brick, And Tile Cleaner<br>-(Optional Accessory) |

### **Footnotes:**

\* Service Kit includes all parts shown in box.

# Hardware Identification & Torque Specifications

| Torque Specification Chart                             |                                                                                                |      |                                                                                                |      |                                                                                                 |      |                                                                                                 |      |
|--------------------------------------------------------|------------------------------------------------------------------------------------------------|------|------------------------------------------------------------------------------------------------|------|-------------------------------------------------------------------------------------------------|------|-------------------------------------------------------------------------------------------------|------|
| FOR STANDARD METRIC MACHINE HARDWARE (Tolerance ± 20%) |                                                                                                |      |                                                                                                |      |                                                                                                 |      |                                                                                                 |      |
| Property Class                                         | <br>Class 5.6 |      | <br>Class 8.8 |      | <br>Class 10.9 |      | <br>Class 12.9 |      |
| Size Of Hardware                                       | in/lbs<br>ft/lbs                                                                               | Nm.  | in/lbs<br>ft/lbs                                                                               | Nm.  | in/lbs<br>ft/lbs                                                                                | Nm.  | in/lbs<br>ft/lbs                                                                                | Nm.  |
| M3                                                     | 5.88                                                                                           | .56  | 13.44                                                                                          | 1.28 | 19.2                                                                                            | 1.80 | 22.92                                                                                           | 2.15 |
| M4                                                     | 13.44                                                                                          | 1.28 | 30.72                                                                                          | 2.90 | 43.44                                                                                           | 4.10 | 52.56                                                                                           | 4.95 |
| M5                                                     | 26.4                                                                                           | 2.50 | 60.96                                                                                          | 5.75 | 5.97                                                                                            | 8.10 | 7.15                                                                                            | 9.7  |
| M6                                                     | 44.64                                                                                          | 4.3  | 7.3                                                                                            | 9.9  | 10.3                                                                                            | 14   | 12.1                                                                                            | 16.5 |
| M7                                                     | 5.2                                                                                            | 7.1  | 12.1                                                                                           | 16.5 | 16.9                                                                                            | 23   | 19.9                                                                                            | 27   |
| M8                                                     | 7.7                                                                                            | 10.5 | 17.7                                                                                           | 24   | 25                                                                                              | 34   | 29                                                                                              | 40   |
| M10                                                    | 15                                                                                             | 21   | 35                                                                                             | 48   | 50                                                                                              | 67   | 59                                                                                              | 81   |
| M12                                                    | 26                                                                                             | 36   | 61                                                                                             | 83   | 86.2                                                                                            | 117  | 103                                                                                             | 140  |
| M14                                                    | 42                                                                                             | 58   | 101                                                                                            | 132  | 136                                                                                             | 185  | 162                                                                                             | 220  |
| M16                                                    | 64                                                                                             | 88   | 147                                                                                            | 200  | 210                                                                                             | 285  | 250                                                                                             | 340  |
| M18                                                    | 89                                                                                             | 121  | 202                                                                                            | 275  | 287                                                                                             | 390  | 346                                                                                             | 470  |
| M20                                                    | 126                                                                                            | 171  | 290                                                                                            | 390  | 405                                                                                             | 550  | 486                                                                                             | 660  |
| M22                                                    | 169                                                                                            | 230  | 390                                                                                            | 530  | 559                                                                                             | 745  | 656                                                                                             | 890  |
| M24                                                    | 217                                                                                            | 295  | 497                                                                                            | 375  | 708                                                                                             | 960  | 840                                                                                             | 1140 |
| M27                                                    | 320                                                                                            | 435  | 733                                                                                            | 995  | 1032                                                                                            | 1400 | 1239                                                                                            | 1680 |
| M30                                                    | 435                                                                                            | 590  | 995                                                                                            | 1350 | 1401                                                                                            | 1900 | 1681                                                                                            | 2280 |
| M33                                                    | 590                                                                                            | 800  | 1349                                                                                           | 1830 | 1902                                                                                            | 2580 | 2278                                                                                            | 3090 |
| M36                                                    | 759                                                                                            | 1030 | 1740                                                                                           | 2360 | 2441                                                                                            | 3310 | 2935                                                                                            | 3980 |
| M39                                                    | 988                                                                                            | 1340 | 2249                                                                                           | 3050 | 3163                                                                                            | 4290 | 3798                                                                                            | 5150 |

The guides and ruler furnished below are designed to help you select the appropriate hardware.



## Standard Hardware Sizing

When a washer or nut is identified as 1/2" (M8), this is the *Nominal size*, meaning the *inside diameter* is 1/2 inch (8mm metric thread diameter); if a second number is present it represents the *threads per inch* (distance between threads).

When bolt or capscrew is identified as 1/2 - 16 x 2" (M8 - 1.25 x 50), this means the *Nominal size*, or body diameter is 1/2 inch (8mm metric thread diameter), the second number, 16, represents the *threads per inch*, (*distance between threads*). The final number is the body length of the bolt or screw, 2 inches (50mm).

| Torque Specification Chart                      |                                                                                                    |       |                                                                                                    |       |                                                                                                    |         |
|-------------------------------------------------|----------------------------------------------------------------------------------------------------|-------|----------------------------------------------------------------------------------------------------|-------|----------------------------------------------------------------------------------------------------|---------|
| FOR STANDARD MACHINE HARDWARE (Tolerance ± 20%) |                                                                                                    |       |                                                                                                    |       |                                                                                                    |         |
| Hardware Grade                                  | <br>SAE Grade 2 |       | <br>SAE Grade 5 |       | <br>SAE Grade 8 |         |
| Size Of Hardware                                | in/lbs<br>ft/lbs                                                                                   | Nm.   | in/lbs<br>ft/lbs                                                                                   | Nm.   | in/lbs<br>ft/lbs                                                                                   | Nm.     |
| 8-32                                            | 19                                                                                                 | 2.1   | 30                                                                                                 | 3.4   | 41                                                                                                 | 4.6     |
| 8-36                                            | 20                                                                                                 | 2.3   | 31                                                                                                 | 3.5   | 43                                                                                                 | 4.9     |
| 10-24                                           | 27                                                                                                 | 3.1   | 43                                                                                                 | 4.9   | 60                                                                                                 | 6.8     |
| 10-32                                           | 31                                                                                                 | 3.5   | 49                                                                                                 | 5.5   | 68                                                                                                 | 7.7     |
| 1/4-20                                          | 66                                                                                                 | 7.6   | 8                                                                                                  | 10.9  | 12                                                                                                 | 16.3    |
| 1/4-28                                          | 76                                                                                                 | 8.6   | 10                                                                                                 | 13.6  | 14                                                                                                 | 19.0    |
| 5/16-18                                         | 11                                                                                                 | 15.0  | 17                                                                                                 | 23.1  | 25                                                                                                 | 34.0    |
| 5/16-24                                         | 12                                                                                                 | 16.3  | 19                                                                                                 | 25.8  | 29                                                                                                 | 34.0    |
| 3/8-16                                          | 20                                                                                                 | 27.2  | 30                                                                                                 | 40.8  | 45                                                                                                 | 61.2    |
| 3/8-24                                          | 23                                                                                                 | 31.3  | 35                                                                                                 | 47.6  | 50                                                                                                 | 68.0    |
| 7/16-14                                         | 30                                                                                                 | 40.8  | 50                                                                                                 | 68.0  | 70                                                                                                 | 95.2    |
| 7/16-20                                         | 35                                                                                                 | 47.6  | 55                                                                                                 | 74.8  | 80                                                                                                 | 108.8   |
| 1/2-13                                          | 50                                                                                                 | 68.0  | 75                                                                                                 | 102.0 | 110                                                                                                | 149.6   |
| 1/2-20                                          | 55                                                                                                 | 74.8  | 90                                                                                                 | 122.4 | 120                                                                                                | 163.2   |
| 9/16-12                                         | 65                                                                                                 | 88.4  | 110                                                                                                | 149.6 | 150                                                                                                | 204.0   |
| 9/16-18                                         | 75                                                                                                 | 102.0 | 120                                                                                                | 163.2 | 170                                                                                                | 231.2   |
| 5/8-11                                          | 90                                                                                                 | 122.4 | 150                                                                                                | 204.0 | 220                                                                                                | 299.2   |
| 5/8-18                                          | 100                                                                                                | 136   | 180                                                                                                | 244.8 | 240                                                                                                | 326.4   |
| 3/4-10                                          | 160                                                                                                | 217.6 | 260                                                                                                | 353.6 | 386                                                                                                | 525.0   |
| 3/4-16                                          | 180                                                                                                | 244.8 | 300                                                                                                | 408.0 | 420                                                                                                | 571.2   |
| 7/8-9                                           | 140                                                                                                | 190.4 | 400                                                                                                | 544.0 | 600                                                                                                | 816.0   |
| 7/8-14                                          | 155                                                                                                | 210.8 | 440                                                                                                | 598.4 | 660                                                                                                | 897.6   |
| 1-8                                             | 220                                                                                                | 299.2 | 580                                                                                                | 788.8 | 900                                                                                                | 1,244.0 |
| 1-12                                            | 240                                                                                                | 326.4 | 640                                                                                                | 870.4 | 1,000                                                                                              | 1,360.0 |

### NOTES

- These torque values are to be used for all hardware excluding: locknuts, self-tapping screws, thread forming screws, sheet metal screws and socket head setscrews.
- Recommended seating torque values for locknuts:
  - for prevailing torque locknuts - use 65% of grade 5 torques.
  - for flange whizlock nuts and screws - use 135% of grade 5 torques.
- Unless otherwise noted on assembly drawings, all torque values must meet this specification.

## Common Hardware Types



## Wrench & Fastener Size Guide

|                                                                                                                           |                                                                                                                           |                                                                                                                           |                                                                                                                                                         |                                                                                                                          |
|---------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------|
| <br>1/4" Bolt or Nut<br>Wrench—7/16" | <br>5/16" Bolt or Nut<br>Wrench—1/2" | <br>3/8" Bolt or Nut<br>Wrench—9/16" | <br>7/16" Bolt or Nut<br>Wrench (Bolt)—5/8"<br>Wrench (Nut)—11/16" | <br>1/2" Bolt or Nut<br>Wrench—3/4" |
| M6 Bolt or Nut<br>Wrench—10mm                                                                                             | M8 Bolt or Nut<br>Wrench—13mm                                                                                             | M10 Bolt or Nut<br>Wrench—17mm                                                                                            | M12 Bolt or Nut<br>Wrench—19mm                                                                                                                          | M14 Bolt or Nut<br>Wrench—22mm                                                                                           |

